

Bonding of Stepline Indoor/Outdoor in the inside area and outskirt area

1. Precleaning with industrial cleaner

To achieve an optimum liability, the subsoil to be stuck together must be clean, dry and grease-free. Antiadhesive surface substances as for example dust, form dividing means, fat or wax must be removed before the bonding.

Loose paintings or coatings must be also removed or be strengthened.

After the cleaning of the ground with industrial cleaner spray up flatly, distribute and afterwards with a cloth free of fluff wipe.

2. Primer for a firm liability

The subsoil to be stuck together thinly and evenly with the Primer moistens and leaves approx. 30 seconds of exhaust air.

The Primer allows an optimum bonding on different subsoil.

One reaches:

higher adhesive power

- especially on critical subsoil
- with uses with very high demands and demands steady level of the connecting firmness

higher humidity resistance

especially for the long time uses in the outskirt area

To allow steady and practicable applying, we recommend a prime-Pen with 15 mm or 20 mm of felt points.

3. Adhesive tape

The optimum temperature for bonding lies between 20°C and 30°C in dry rooms. As far as possible should not be worked at temperatures under 10°C.

After the exhaust air of the Primers the knobs and ribs can be applied

4. Bonding

The protective liner remove

The elements with a tilting movement on the ground raise around aerial inclusions to avoid.

Every knobs in the connection best of all with the thumb for at least 3 seconds firmly pressing on.

The best results with the ribs are to be achieved by a steady pressing with a pressure role.

The compression is a condition for an optimum connection. He provides for the maximum contact between tape and surface and prevents the education of air bubbles.

The compression should amount to at least $30 \text{ N} / \text{cm}^2 = 3.0 \text{ kg} / \text{cm}^2$ and lie close for 3 seconds

Directly after the processing the system is passable.

No bigger charges on the bonding should be brought during 20 minutes.